

## **HEAT TRANSFER OIL**

	Typical Properties				
ISO Grade	22	32	46	56	68
Viscosity, cSt At 40 C At 100 C	20.1 4.1	32.2 5.3	46.6 6.7	56.0 7.2	63.9 8.2
Viscosity, SUS AT 100 F At 210 F Viscosity Index	105 40 103	166 44 95	244 49 95	290 51 95	353 54 94
Flash Point, (COC) Deg F Pour Point, Deg F Deg C Maximum Allowable Film Temp., F.	400 -10 -23 425	405 -5 -21 480	440 -0 -18 630	450 +5 -15 690	480 +10 -12 750
Properties @ 260C/500F Heat Capacity, BTU/lb/Deg F Viscosity, cSt Vapor Pressure, mm/Hg Specific Gravity Gravity, API @ 60 F	0.601 0.60 30 0.855 32.0	0.621 0.78 26 0.862 31.8	0.648 1.01 23 0.8789 29.5	0.661 1.18 22 0.8805 29.2	0.681 1.32 21 0.8816 29.0

The values shown are typical of current production. Some are controlled in the manufacturing process, while others are not. All of them may vary within tolerable ranges.

These premium heat transfer oils are formulated to meet the demanding oxidation requirements of circulating hot oil systems. Thermal stability is outstanding and oxidation resistance at sustained operating temperatures up to 500°F characterizes the quality of these oils. The product is non-corrosive to steel and copper resulting in long service life for both the fluid and equipment. Low volatility, especially ISO Grades 46, 56, & 68, reduce vapor lock in circulating pumps and diminishes the possibility of cavitation.

## **APPLICATIONS**

Recommended for heat exchangers where a hot-oil medium is the energy transfer mechanism, i.e. asphalt plants, boiler systems, crude heating. It is suggested that the appropriate ISO Viscosity should be considered for individual applications based on system requirements. The recommended maximum temperature range is  $600^{\circ}\text{F} - 665^{\circ}\text{F}$  for closed systems and  $400^{\circ}\text{F} - 450^{\circ}\text{F}$  for open systems.